Schreiber Foods & Reliability Solutions

A partnership on a Journey to Improved Reliability
Ron Blohowiak’s History with Reliability Improvements

- Recycle Paper Mill, Tissue & Towel
- Corrugated/White Top Integrated Mill
- Box Printing Press Co.
- Food and Beverage
THE JOURNEY TO RELIABILITY

01 IDENTIFY
Identify the biggest obstacle to achieving reliability, according to each level of the organization. Also identify the goals for each group. How will increased reliability impact them?

02 EVALUATE
Evaluate the organization’s current state of Reliability Practice. Determine where we are and where we want to be. Only then can a plan be developed to achieve the ideal state of reliability.

03 PLAN
Planning is imperative to the success of the reliability implementation journey. Without an action plan and timeline, tracking the progress becomes impossible.

04 PREPARE
Set up a cadence of calls and identify individual roles and responsibilities so the entire organization understands what The Journey to Reliability is and their role within.

05 EDUCATE
Educate the workforce about positive examples of reliability with actionable steps on how it can be achieved. An important for a successful journey.

06 IMPLEMENT
Get to work. This is the critical step where everything comes together. The teams must all work together and document their efforts.

07 IMPROVE
In order to maintain effectiveness, we must continually re-evaluate our current state and identify next steps for improvement.
Lessons learned along the way?

• First things First
  • Trust, Long Term Partnership
  • Started with RS in 2008 ish

• Corporate and site level leadership buy in a must

• Never underestimate the power of “we’ve never done it that way”
  • Always be open to learn something new
  • Change is good !!!!

• Implementation plan
  • Show value immediately
  • Show off your success
What is the key to success?

• Precision maintenance
  • Bad actors go away
  • Documentation
    • History
    • Proud to sign name to W.O.

• Work hard to recognize good behaviors
  • This needs to happen to your leaders leading change

• Well rounded employees to ensure continuous improvement... never stop learning
  • “Pull”
    • From your peers or employees
    • For Tooling

• Your vendors and contractors are held to another standard.
  • Your employees expect more from them
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Are There Any Questions?

Thank you for your time. We hope it has been valuable for you!
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